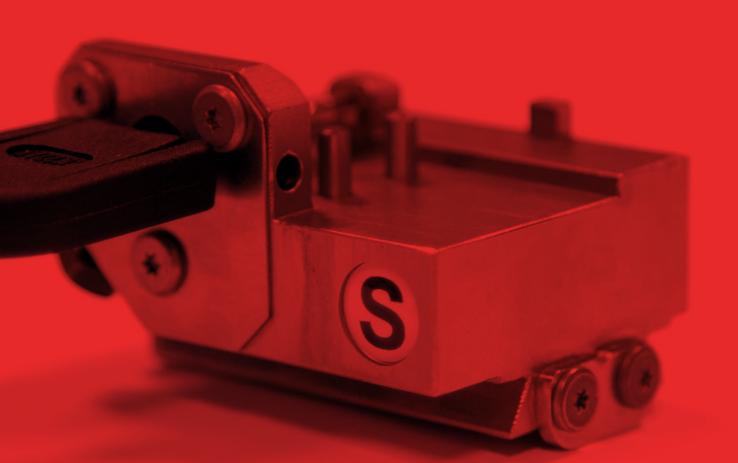


S JAWQuick-Start Guide

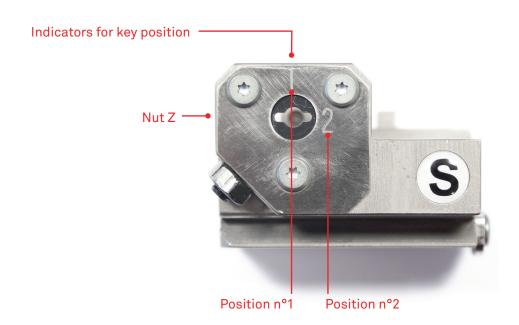
CONTENTS

Jaw parts
Jaw setup and calibration
Searching Simplex keys
Cut by code of Simplex keys
Decoding of Simplex keys

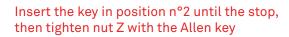




JAW PARTS



Position n°1



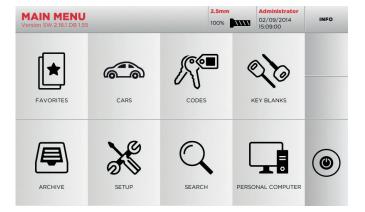






JAW SETUP AND CALIBRATION

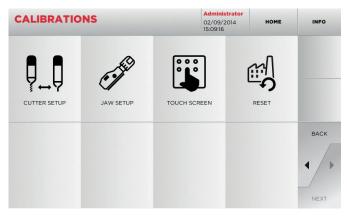




 Log in as administrator and, from the main menu, select SETUP



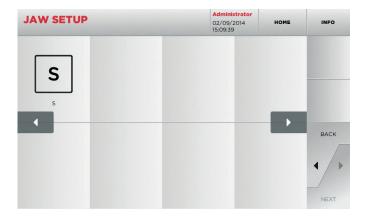
2. From the setup menu, select **CALIBRATIONS**



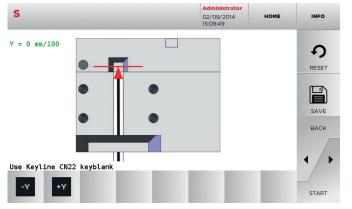
3. From the calibration menu, select **JAW SETUP**

3

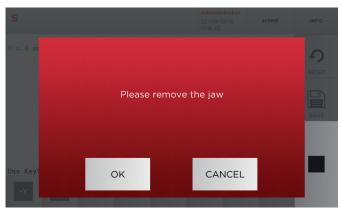




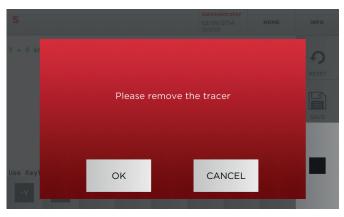
4. From the calibration menu, switch to the second page and select **S**



5. Press **START** to calibrate the jaw. At this point, the console may ask you to install the correct jaw, tracer and cutter if the current installed combination is not correct. If it is necessary to change jaw, tracer and cutter, the following screens will appear

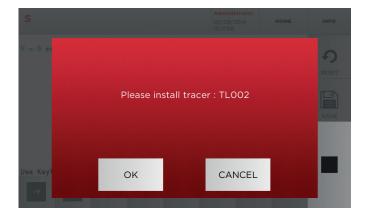


6. Remove the jaw and press **OK**

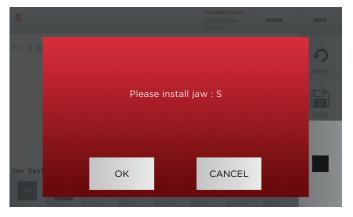


7. Remove the tracer and press **OK**

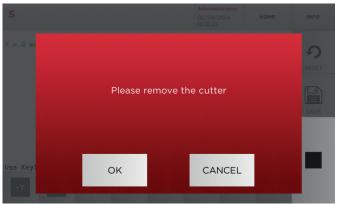




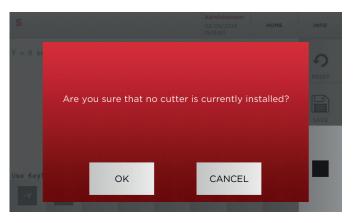
8. Install the required tracer (TL002) and press **OK**



9. Install jaw S and press **OK**



10. Remove the cutter and press **OK**

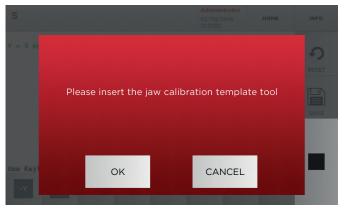


11. Make sure no cutter is currently installed on the spindle and press **OK**

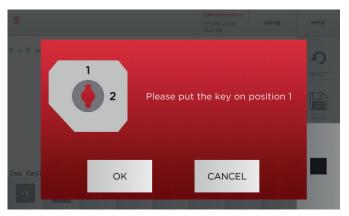




12. Install the required cutter (CL004 1.5 mm for edge-cut keys) and press **OK**



13. Insert a Keyline CN22 keyblank and press **OK**



14. Put the key on position 1 and press **OK**



15. Wait for the calibration and process to be completed, then press **OK**





16. Press **SAVE** and **YES** if you want to apply the new calibration values



SEARCHING SIMPLEX KEYS





1. From the main menu, select CARS

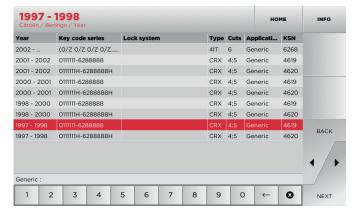


2. Select the car manufacturer and press **NEXT**

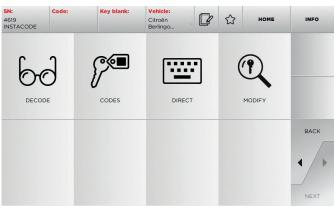


3. Select the car model and press **NEXT**





4. Select the car model year then press **NEXT**



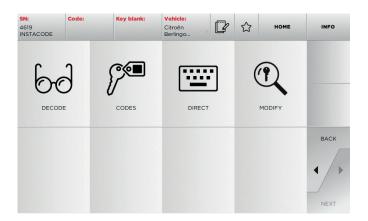
5. Select CODES



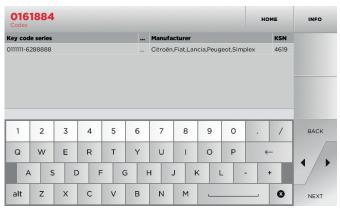
CUT BY CODE OF SIMPLEX KEYS



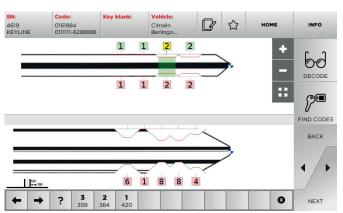
Follow instructions for searching Simplex keys, then:



1. Select CODES

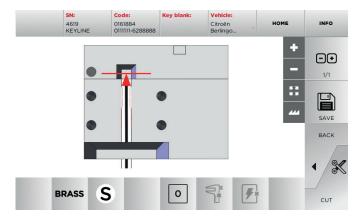


2. Input the key code



3. Press **NEXT**





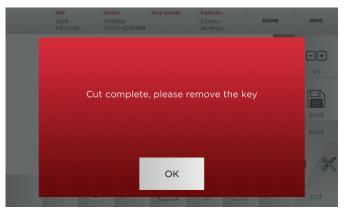
4. Press CUT. At this point, the console may ask you to install the correct jaw, tracer and cutter if the current installed combination is not correct. If it is necessary to change jaw, tracer and cutter, please follow the instructions on chapter 2



5. Turn the key on position 1 and press **OK**



6. Turn the key on position 2 and press **OK**



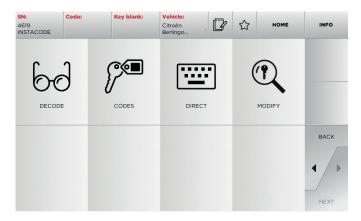
7. Remove the key from the jaw and press **OK**



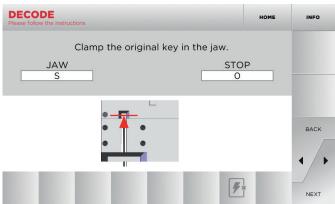
DECODING OF SIMPLEX KEYS



Follow instructions for searching Simplex keys, then:



1. Select **DECODE**



2. Insert the original key as shown on the console and press **NEXT**

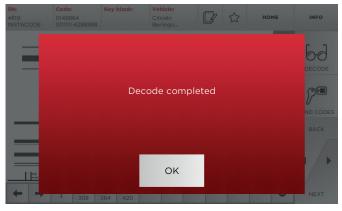


3. Put the key on position 1 and press **OK**. The machine will decode the first side of the key

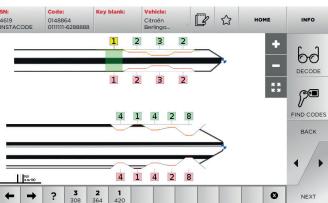




4. Put the key on position 2 and press **OK**. The machine will decode the second side of the key



5. At the end of the process press **OK**



6. A preview of the decoded key will appear on the console. If a match with an indirect code was found, it will be shown on the top bar